

DECLARATION of CONFIRMITY

PARAGLIDERS HARNESS

PH

Air Turquoise SA, having thoroughly assessed the sample mentioned hereunder, declare it was found :conform with :all requirements defined by the following norms

European Standard EN1651 September 1999 European Standard EN12491 September 2001 Airworthiness requirements for hang gliders and paragliders LTF 2009 as published in NfL 91/09

Declaration conformity number:

PH_134.2015

TEST SAMPLE DATA

Manufacturer name: SKY Paragliders a.s.

Contact person: Martin Nemec

Street: Okružní 39

Post code / place: 73911 Frýdlant nad Ostravicí

Country: Czech Republic

Harness manufacturer name: TWIN

Harness manufacturer size: L

Serial number of the test sample: 1955-33-0742

Harness type: ABS / Tandem pilot harness

Maximum certified pilot weight (kg): 110

Harness protector type: n/a

Harness weight (kg): 1.7

Volume reserve parachute container (cm3)

Min: 8000

Max: 12000

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Inspection place: Villeneuve

Test responsible: Alain Zoller

Sample reception date: 17.04.2015

Place of declaration: Villeneuve

Date of issue: 15.05.2015

Director management: Alain Zoller

Signature:

Present declaration's scope only extends to the conformity of a given sample, on a given date and in a given place – as mentioned here above.

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A. STRUCTURAL STRENGHT TESTS

A test plan was set up in order to execute the different tests in an efficient order. The table below summarizes this test plan together with .the applicable standards and results

		Standa	ard Ref.	Q	Anchoring		Forces		Min.	
Test ID	TESTED ?	EN 1651	LTF	TEST setup	Attach -ment points	Dummy	Req. Load in g	Min. force [N]	Test duratio n [sec]	Result
R0	✓	5.3.2.1			2 main attachment points	Hip fixated	6g	6000	- 10 -	POSITIV
R1			4.2.1.a	Default flying position			9g	9000		n/a
R2	✓	5.3.2.2					15g	15000	5	POSITIV
R3			4.2.1.b	landing	2 main att.	Hip fixated,	6g	6000	10	n/a
R4	✓	5.3.2.7			points	landing conf.	15g	15000	5	POSITIV
R5			4.2.1.a rescue	Rescue			9g	9000	10	n/a
R6		5.3.2.4		Rescue	2 rescue att. Pnts.		15g	15000	5	n/a
R7			4.2.1.b rescue	Rescue,		Hip fixated, landing conf.	- 6g	6000	10	n/a
R8	✓	5.3.2.3		One riser	ONE main att.	1 central hip fixation	6g	6000	10	POSITIV
R9		5.3.2.5	4.2.1.d	- Towing	2 main att. + 2 tow att.	None	3g 5g	3000 5000	- 10	n/a
R10	✓	5.3.2.6		Default, Negatif	One main att.	Head fix.	4.5g	4500	10	POSITIV
R11			4.2.1.c	Upside down	2 main att. downw.		6g	6000	10	n/a
R12			4.2.1.c rescue	Upside down rescue	2 rescue att. downw.	Head fix.	6g	6000	10	n/a

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B. PARAGLIDER HARNESS BACK PROTECTORS

Shock impact tests have to be executed on these harnesses in order to prove the damping characteristics of it. Most paraglider harnesses are equipped with a protection device that damps the shock on the pilot's spine during a hard landing

Test ID	TESTED?	Standard Ref.:	TEST setup	Anchoring		Impact				
				Attach-ment points	Dummy	Max. tolerated peak impact in g	Max Peak impact measured	Impact duration of +38 g (if any) recorded:	Impact duration of +20 g (if any) recorded:	Result
		LTF								
PRO			Default	Test dummy is attached to the harness like a pilot in flight. +20-25°		+50g				
TECT		5.1.1	flying							n/a
1			position							
PRO			Default	Test dummy is attached to the harness like a pilot in flight. +20-25° with rescue		+50g				
TECT		5.1.1	flying						n/a	
1			position							
PRO			Default	g harness like a pilot in flight5-						n/a
TECT		5.1.1	flying							
1			position		10°					
PRO		Default		Test dummy is attached to the						
TECT		5.1.1	flying		pilot in flight5-	+50g				n/a
1		position		10° with rescue						

C. RESCUE DEPLOYMENT RESISTANCE TEST

The deployment of the rescue system has to be ensured in all circumstances of flight. This test is to verify whether the force needed to deploy is in between reasonable limits

Test ID	TESTED?	Standar d Ref.	TEST setup	Anchoring		Force for s			
		LTF		Attach-	Dummy	Min.	Max. force	Resistance	Result
_				ment points		force	[N]	measured [N]	
						[N]			
RRDT	✓	6.1.5	Default flying	-	ble is attached to see a pilot in flight.	20 N	70 N	50.0	POSITIV
			position	(no dummy required)					1

D. RESCUE DEPLOYMENT STRAP STRENGHT TEST

The connection between handgrip and inner container has to have sufficient load capacity/structural strength in any situation that may arise during normal use. During this test is verified, whether this connection fulfill the requirements

Test ID	TESTED?	Standard Ref.		TEST setup	Minimum force [N]	Min. Test	Breaking resistance measured [N]	Result
_		LTF	EN 12491			[s]		_
RRST	✓	6.1.8	5.3.2	Connection strap in tensile testing machine	700N	10	1438.0	POSITIV

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HARNESS STRUCTURAL STRENGHT TEST

Test ID 0

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve

Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard EN 1651

Test standard §: 5.3.2.1 (EN)

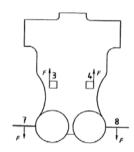
Test setup: Default flying position

Anchoring: Attachment points: Both main riser attachments (3, 4)

Dummy: Default, hip fixed (7, 8)

Required load in g: 6
Minimum load [N]: 6000
Required test load in kg: 673

Min. duration [s]: 10

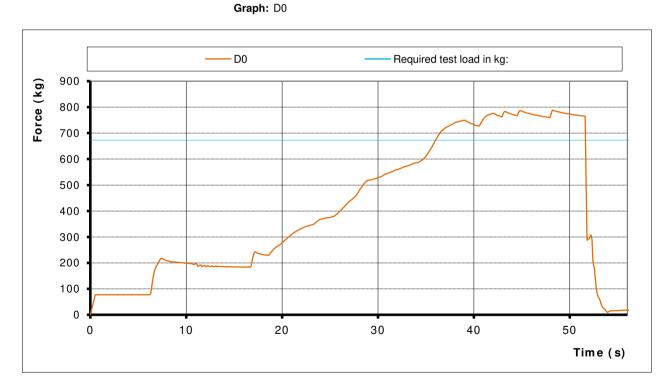


Results

Duration of maintained min. load [s]: 14.82

Any signs of structural failure after this test: No visible failure

Test result: POSITIV





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HARNESS STRUCTURAL STRENGHT TEST

Test ID 2

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve
Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard EN 1651

Test standard §: 5.3.2.2

Test setup: Default flying position

Anchoring: Attachment points: Both main riser attachments (3, 4)

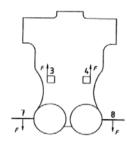
Dummy: Default, hip fixed (7, 8)

Required load in g: 15

Min load [N]: 15 000

Required test load in kg: 1682

Min. duration [s]: 5



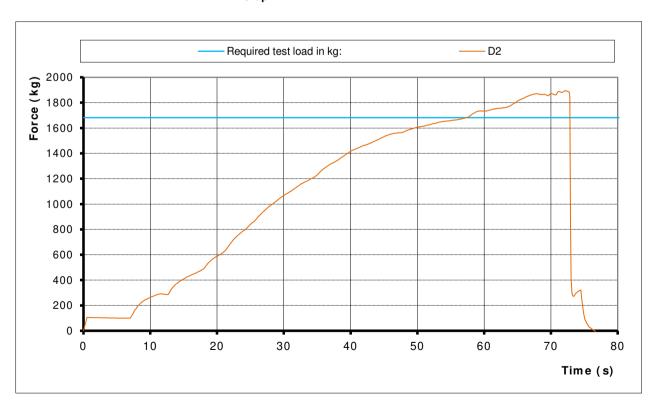
Results

Duration of maintained min. load [s]: 14.19

Any signs of structural failure after this test: No visible failure

Test result: POSITIV

Graph: D2





Anchoring:

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HARNESS STRUCTURAL STRENGHT TEST

Test ID 4

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve

Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard EN 1651

Test standard §: EN 5.3.2.7

Flying position before landing: seat

Test setup: board (11) in landing position, leg straps

(10) closed.

Attachment points: attached (3 and 4); Both of the main riser attachments

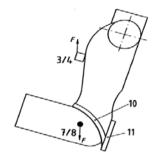
Dummy: Default, hip fixed (7, 8)

Required load in g: 15

Min load [N]: 15000

Required test load in kg: 1682

Min. duration [s]: 5



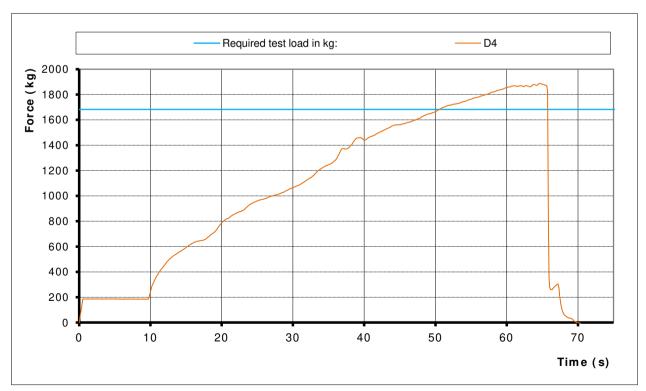
Results

Duration of maintained min. load [s]: 13.28

Any signs of structural failure after this test: No visible failure

Test result: POSITIV

Graph: D4





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HARNESS STRUCTURAL STRENGHT TEST

Test ID 8

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve

Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard EN 1651

Test standard §: 5.3.2.3

Test setup: Only one riser attached

Anchoring: Attachment points: One main riser attachments (3)

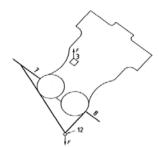
Dummy: Hip fixed (7, 8 -> 12)

Required load in g: 6

Min load [N]: 6000

Required test load in kg: 673

Min. duration [s]: 10



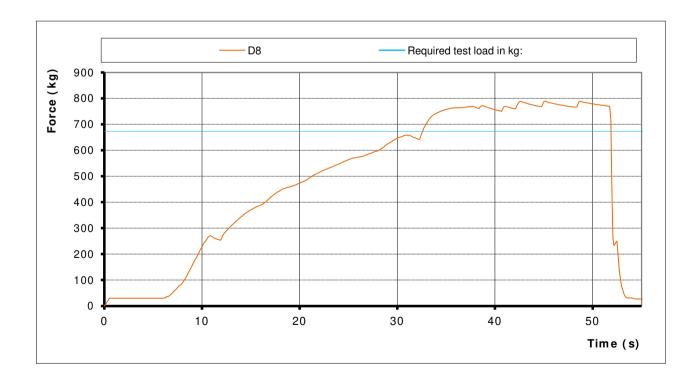
Results

Duration of maintained min. load [s]: 18.72

Any signs of structural failure after this test: No visible failure

Test result: POSITIV

Graph: D8





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HARNESS STRUCTURAL STRENGHT TEST

Test ID 10

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve

Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard EN 1651

Test standard §: 5.3.2.6

Test setup: Normal flying position in NEGATIF

Attachment points: ONE of the main riser attachments attached downwards(3 or 4); Anchoring:

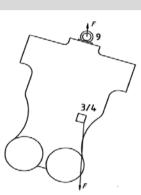
Dummy: Dummy anchored at the head position (9)

Required load in g: 4.5

Min load [N]: 4500

Required test load in kg: 505

Min. duration [s]: 10

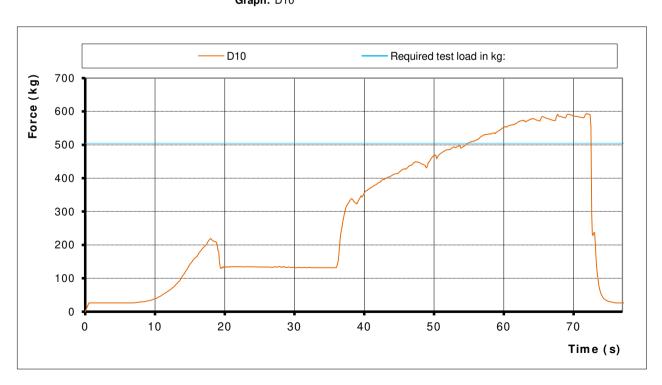


Results

Duration of maintained min. load [s]: 13.00

Any signs of structural failure after this test: No visible failure

Test result: POSITIV Graph: D10





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Rescue deployment resistance test

Test ID resc depl

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve

Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard Nfl II 91 / 09

Test standard §: 6.1.5

The deployment of the rescue system has to be ensured in all circumstances, especially with a damaged glider.

The pilot has to be able to deploy the rescue chute with a single pull out of the outer container, single handed and in an anatomical favorable direction.

In order to simulate this, the test responsible deploys the rescue seated in the harness. In a similar way as in real flight. The deployment resistance is approximately measured by the load cell, which is placed between the hand of the test responsible and the rescue hand grip.

On the other hand inadvertent deployment has to be fairly remote. Therefore a shear link has to withstand a minimum load.

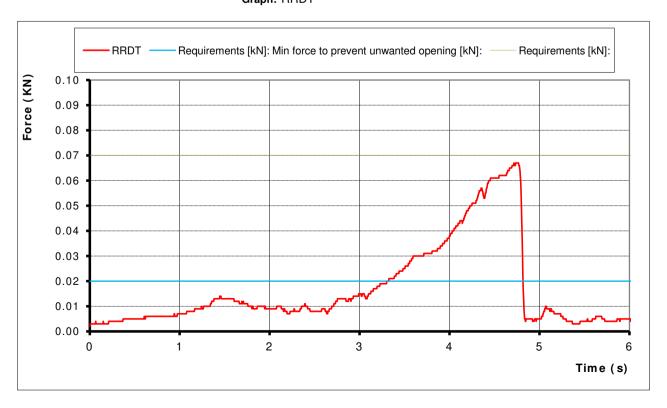
Requirements [kN]: 0.07

Min force to prevent unwanted opening [kN]: 0.02

Measured peak to peak required force for deployment [kN]:

Test result 20 N: POSITIV

Graph: RRDT





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Rescue deployment strap strength test

Test ID resc strap

Manufacturer name: SKY Paragliders a.s.

Harness manufacturer name: TWIN

Test place & date: Villeneuve
Test responsible: Alain Zoller

Atmosphere [°C] [Hum] [hPa]: 20.7; 37;1020.8

Maximum certified pilot weight [kg]: 110

Standard EN 12491 & Nfl II 91 / 09

Test standard §: 5.3.2 (EN 12491) & 6.1.8 (LTF)

Test setup: The handgrip of the outer container has to be connected to the inner container

with a removable loop in a way that it is possible to use the inner container

with different types of outer containers.

The connection between handgrip and inner container has to have sufficient load capacity/structural strength in any situation that may arise during normal

operation.

In order to verify this, the connection is tested on its tensile strength by a

default tensile testing setup.

In addition to this the breaking resistance will also be measured.

Requirements[kN]: 0.7 Requirements[s]: 10

Results

Duration of maintained load [s]: 1544.12

Breaking resistance [KN]: 1.44

Test result: POSITIV

Graph: RRST

