

Version 2/2019

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Version 2/2019

# Congratulations on buying your **PARUS**<sup>2</sup>

## and welcome to the family

## of **ICARO** - pilots!

# Before you get to know your glider please read the manual, there is important information inside.

In accordance with the EN standard for classifying flight safety characteristics the glider is pattern tested in B. According this standard the tandem glider **PARUS**<sup>2</sup> is characterized as a

"paraglider with good passive safety and forgiving flight characteristics. It is relatively resistant to abnormal flight conditions. It is recommended for tandem pilots with several years of regular flying and no less than 50 hours/year in combination with adequate knowledge of extreme flying training".

The flight maneuvers during the certification process should not be overrated. Homologation results provide only little information when you are flying in thermically active and turbulent air because the glider classifications serve to inform solely with regard to the performance of a paraglider during provoked extreme flight maneuvers in stable air conditions.

Effects of the glider after disturbances results in increased demands on the pilot. He should have sufficient practical knowledge of prevention and control of abnormal occurrences. With not sufficient experience, we recommend visiting safety training.

The use of this paraglider is entirely at your own risk. The glider may be only used for those purposes described in this manual and between minimum and maximum take off weight. This weight composed of the weight pilot + passenger + glider + harnesses + equipment. When you are flying with maximum take off weight the glider has more agility and dynamic.

It is strictly prohibited to fly PARUS<sup>2</sup>

- under the influence of drugs or alcohol (pilot and/or passenger)
- without guilty license,
- beyond the minimum and maximum recommended Take Off- Weight,
- the glider is not checked at regular intervals or checked by not authorized personal
- with damaged glider, lines, risers, loops, harness or spreader,
- in the rain, in snow, in the clouds, fog and in turbulent weather conditions, with motor drive and aerobatics.
- Missing mental fitness of the pilot and/ or passenger is also a risk factor.

Each paraglider can be dangerous when you are misjudging meteorological conditions. Every pilot bears the responsibility of his/her own safety. If you cannot keep your glider under control use the rescue system in good time. Always pay attention to ground distance.

It is assumed that the pilot is in possession of the necessary qualifications and provisions of any relevant laws are observed.

Any changes being made outside the permitted range of adjustment invalidate any and all claims under the warranty.

Our products are made with great care and state of the art. Each paraglider before it is delivered to the dealer or flight school is checked by ICARO paragliders but test flights are made only on a random basis.

### On that score an approved ICARO dealer or teacher of the flight school must inflate a new ICARO paraglider in the wind or should carry out the first flight before the wing is handed over to you. This date is entered in the identification plate and as well warranty as the first 2-year-check period starts.

In order to get to know your glider, we recommend that you practice with your glider on the ground. Pulling up in flat gradients is great practice for fine tuning your launch techniques. Here you can get to learn the reactions of your glider without any stress and hectic. Ground practice pays off in the air.

All technical data and instructions were drawn up with great care. ICARO paragliders cannot be made responsible for any possible errors in this manual. Should you decide to sell this glider at a later date, please pass on this manual to the new owner.

Important information in this manual is written in *fat cursive writing*. Any important changes to this manual will be published in our homepage (www.icaro-paragliders.de).

Each alteration of the glider (lines, canopy, and riser) is dangerous and reactions of the glider are not predictable. Your glider will lose its pattern test result and warranty.

The manufacturer or distributor assumes no responsibility for accidents occurring while using it.

Every pilot must ensure that the paraglider is properly checked at regular intervals.

Many countries have specific regulations or laws regarding paragliding activity. It's your responsibility to know and observe the regulations of the region where you fly.

### Environmental aspects:

The materials of which a paraglider is made require a special waste disposal. So please send disused gliders back to us. We will care about a professional waste disposal without costing for you. Please do our nature-near sport in a way which does not stress nature and environment! Please do not walk beside the marked ways, do not leave your litter, do not make unnecessary loud noises and respect the sensitive balance in the mountains.

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ARAGLIDERS

Version 2/201

To get to know your PARUS <sup>2</sup>
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Allowed for training			yes	
Certified / allowed for towing		ye	es / yes	
Certified / allowed for tandem proce	essing	ye	es / yes	
Certified / allowed for aerobatics		n	o / no	
Certified / allowed for flying with mo	tor drive	n	o / no	
Technical data		35,5	41,5	
Homologation	LTF/ EN	В	В	
Number of cells		42	42	
Number of risers		4	4	
Weight of the glider	kg	6,5	7,2	
Wing Area Flat	m²	35,5	41,5	
Wing Area projected	m²	29,75	34,8	
Wing Span Flat	m	13,9	15	
Wing Span projected	m	11,6	12,5	
Aspect Ratio		5,45	5,5	
Aspect Ratio projected		4,6	4,6	
Take Off Weight minimum	kg	100	130	
Maximum symmetric steering way by minimum take off weight	mm	> 650	> 650	
Take Off Weight maximum	kg	185	230	
Maximum symmetric steering way by maximum take off weight	mm	> 650	> 650	
Maximum way trimmer	mm	80	80	
Maximum way accelerator	mm	none	none	
Recommended storage temperature	e	Celsius	+ 5 <sup>°</sup> to + 30 <sup>°</sup>	
Recommended storage humidity		% rel. H.	55% to 75%	
Check interval	depend	4 months or 150 o ing on what occurs e 12 month or 100	sooner. Commercial	

The **PARUS**<sup>2</sup> is a one and two seater in size 35.5, in size 41.5 a two-seater paraglider with a maximum of passive safety and a forgiving flight behavior. It is a symbiosis of safety, performance and dynamics, making it ideal for stress-free flying. He is a safe companion not only for commercial tandem flying. He has good resistance to abnormal flight conditions. He is neither suitable nor approved for aerobatics.

### Canopy

Sharknose profile, miniribs at the trailing edge and the sticks in the profile nose are nothing new. However, what differentiates the PARUS<sup>2</sup> from its predecessor are

the optimized suspension points on the A-level, a completely new calculated performance profile, an improved ear attachment aid and a further improved starting and flair behavior are the essential features of the new PARUS<sup>2</sup>. In addition, the new material STA 15 reduces the weight by almost 1000 grams. This material is used on both the upper sail and the lower sail. V and Tension Tapes and ribs made of Skytex 32 hard ensure maximum form and aerodynamic stability as well as strength. The dirt outlet openings on both sides of the leech facilitate cleaning the inside of the cap.

### Lines

The lines, a combination of different thicknesses and materials, consist of a stretch-resistant core that is surrounded by a plastic shell and thus protected. The lines and stitching are subject to rigorous production controls, to ensure high and consistent manufacturing quality.

The end control of all line lengths is documented for all paragliders produced by ICARO Paragliders. The complete geometry of the lines and the lengths is shown on the single line plan, which you find in the annex of the manual.

The PARUS<sup>2</sup> is delivered from the factory with the best brake position for most pilots. But tall or short pilots, or those with a harness with nonstandard attachment points might consider it necessary to change the position of the brake handles. If the brakes are to be shortened, it is extremely important to avoid the adjustment affecting the glider's trim speed. There must always be some slack in the brakes when they are fully released. This can be checked with the glider inflated above the pilot's head. There should be a noticeable bow in the brake lines, and the brakes should be having no effect on the shape of the trailing edge. If the brake lines are to be lengthened, it is important to ensure that the pilot can still stall the canopy (i.e. during extreme maneuvers or landing) without the need to take wraps.

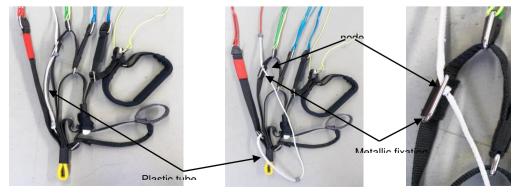
If you need to change the brake line lengths, do it maximum 5 cm at a time, and check it at an easy training hill. Check especially that both lines are the same length, as any asymmetry will lead to tiring and possible dangerous flying characteristics.

### Risers

The glider has 4-fold risers equipped with a trimmer and a special "big ears system". The risers are signified. The main brake line comes through a return pulley; the handle of the main brake line is mounted on the D- riser.

A description of the risers you find in the annex.

### **Big ear system**



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#### Normal flight

### Big ears

"Big ears" is essentially facilitated by the "big ear system". Take the clear plastic hose into the hands and pull at the same time both sides the white rope obliquely backward until the node in the rope can be hooked into the metallic fixation. From this point you can unhand the white rope and big ears are remaining fixed.

To release the big ears, pull back the white rope slightly down. Thus, the node slips out of the fixation and big ears open automatically.

### The spreader

The spreader allows pilot and passenger to be suspended with a little distance between them. In order to fulfill as many different demands to the overall operation of the tandem we redesigned the spreader. By correctly combining all the different suspension points it is possible to adapt the system to all pilot-/passenger configurations depending of the passenger weight and size.

A Velcro on the spreader prevents the twisting of the reserve connection line. This connection line must always be connected to the correct suspension point of the spreader. A description of the spreader you find in the annex.

# Make sure to use only a certified spreader because only this spreader has the braking load which is prescribed and necessary.

#### How to vary the trim of the glider

With a very efficient trimmer which is mounted on the rear riser start off weight can be optimally adjusted by the position of the trimmer, and flight speed can be varied. Will be flown on the weight lower limit or low temperatures, the trimmer should always be opened slightly.

- It is very important to open the trimmer symmetrically on both sides.
- In very turbulent air ambitious cap deformations with wide open trimmers can occur.
- The completely opened trimmer must not be used in extreme, not flyable strong wind to force a start.
- The trimmer which is completely opened should never be flown with less than 100 meters distance from the ground.
- Landing completely opened trimmers is dangerous with a lot of risk and should be omitted.
- When towing, make sure that the trimmers are closed or opened slightly during the towing process.

ICARO Paragliders recommends following trimmer positions:

Trimmers neutral: Used for normal takeoff and during flight, danger of unusual flying situations

- Trimmers open: For flying in stronger winds, for towing, for flying with Big-ears or when flying with low to medium hook-in weight.
- Trimmers closed: Around the maximum takeoff weight, for reducing takeoff and landing speed.

### Harness

The glider is certified for use with harnesses GH type. Practically all modern harnesses are GH type harnesses. Older harnesses with fixed cross belts (GX type) are not certified and should not be used.

The adjustment of the harness chest strap controls the distance between karabiners and affects the handling and stability of the glider. Excessive tightening the chest strap increases stability but also the risk of twists following glider collapse, and it also increases the frequency of getting collapses due to poor feedback from the glider.

In the interests of safety for you and your passenger make sure to use a certified harness for tandem flying. Using a wrong harness could be very dangerous.

## Flying with the **PARUS**<sup>2</sup>

### Flight preparation

- When choosing an area to lay out the glider before launching, try to find somewhere that is relatively free of stones and sharp rocks. Pay particular attention to the top surface, where the canopy touches the ground.
- Never step on your glider stepping on it will weaken the cloth.
- We recommend keeping an eye on other pilots, spectators and smoking people near of the glider. Many of them do not appreciate the fragility of the lines and cloth.
- Whilst unfolding your paraglider check the canopy and cell walls for damage. Always take into consideration that the paraglider may have become damaged during transportation.
- Make sure that no sand, stones or snow get inside the canopy as the extra weight collected in the trailing edge may slow down or even stall the glider. Sharp edges damage the canopy.
- Check the lines for knots, twisting and damage, the brake lines for knots, kinks and their symmetric. Loose or incorrect brake knots can cause serious accidents through loss of the steering of the glider!
- Separate the line groups carefully and bring the risers in order. All lines must run freely from harness to canopy. It is equally important that the lines are unhindered and cannot get caught up during the launch.
- There should not be any lines underneath the canopy. If the lines wrap around the canopy, this can result in injury or death!
- Check the rescue system (handle's pins fixed in the loops and the closed cover of your harness).
- Please ensure that both you and your passenger are wearing gear which offers both optimal comfort and protection (helmet with chin protection, boots, gloves and an overall).
- At last connect the karabiners of the harnesses and the risers to the spreader. The choice of the optimal hook up point is dependent on the type of harness used and also the weight and body size of both the pilot and passenger.

- Check that all karabiners are closed and cannot be opened accidentally in flight that the risers are not twisted and the position of the trimmer on both risers.
- Check canopy (all cells are open), wind direction and airspace.

### Do not launch if there are any defects!!!

### Launch

Before every launch you should carry out the standard 5-point checking procedure. Do the checks following the same sequence every time.

- Helmet, harness, carbines closed (pilot, passenger)?
- Lines, risers and accelerator/ trimmer/ spreader ok?
- Leading edge open?
- Wind direction and strength ok?
- Airspace and start area ok?

The most important thing during the take-off is, like at all other gliders too, not the force but the constancy of the pull.

Hold only the middle A risers and the handles of the brakes. When you pull on the A-risers, the lines in the middle of the wing should be under tension before the lines on the wing ends. This ensures an even easier start. Use progressive pressure on the A risers and the energy of our own bodies weight until the wing is fully inflated overhead. The canopy is inflated quickly due to the super short lines. When there is no pull from the lines and the wing is overhead, use slight pressure on the brake. Look up and make sure that the canopy is fully inflated. After a few accelerating steps and at the same time let go of the brakes gently, you will take off with your passenger.

By towing by winch there are no special techniques needed. Avoid large brake inputs until you are reasonably high if course correction is necessary close to the ground. Do not try to climb steeply during the first part of the tow.

# The completely opened trimmer must not be used in extreme, not flyable strong wind to force a start.

# Do not start with a passenger when wind force is very strong or without consideration to his physically and mental condition.

### Active flying

The **PARUS**<sup>2</sup> has an extremely high stability. We advise you to apply the brakes at all times whilst flying in turbulences. You hereby increase the opening angle and the wing is more stable. At the same time the pilot has a better feeling for the canopy via the brakes. When flying into strong thermals please pay attention that the canopy does not remain behind the pilot. This is avoided by releasing the brakes when entering an up-wind to increase speed. Vice versa the glider must be slowed down with the brakes if the canopy falls before the pilot when entering a down-wind or exiting a thermal.

This type of flight technique is called "active flying". The pilot may roll his body with weight shift to move with the glider when the glider rolls to the right or left. These subtle adjustments keep the glider flying smoothly.

Don't fly in wind forces which are too high (more than trim speed). To enhance the speed of the glider open the trimmer successfully and symmetrically on both sides until you reach the speed you desired

## In very turbulent air can cause ambitious cap deformations with wide open trimmers.

### Turning

A combined steering technique is suitable for every situation. The glider is agile and reacts to steering impulses quickly and directly. Strong, one sided pulling of the brakes brings the glider into an obvious side angle and the glider flies fast steep curves until spiral dive begins.

### If the brake lines are pulled too fast or too far the glider will be stalled!!

### Landing

When you begin the landing procedure advice the passenger about the landing procedure Always stand up in the harness in the landing position very early in order to be able to react as fast as possible to sudden events. Give yourself plenty of options and a safe margin of error. Set up your final landing leg to face into the wind to minimize groundspeed. If you leave the inflated leading edge bang on the ground, this can cause the cell walls to burst!

Do not brake it too much, to avoid a stall of the glider in this very low altitude! Do not reduce height by "pumping" with the brakes.

Landing completely opened trimmers is dangerous with a lot of risk and should be omitted.

Near the ground a deep/ parachute stall should not be exited. The oscillations which are possible are very dangerous for you and your passenger. Advice the passenger landing could require a special method. Sit up in the harness and prepare for a landing fall like parachute.

## **Descent Techniques**

- Training of descent techniques and simulation of flight incidents (SFI) should only take place at professional safety training seminars with professional trainer and only while flying over water.
- Before inducing any exercise control the airspace beneath.
- During the exercises stay in contact with the canopy.
- If the glider is out of control, use your reserve parachute.

### Big & Small Ears

The aim of this exercise is to descend in strong thermals. Take the clear plastic hose into the hands and pull at the same time both sides the white rope obliquely backward until the node in the rope can be hooked into the metallic fixation. From this point you can unhand the white rope and big ears are remaining fixed. Sink rate increases but not the forward speed. If you use the trimmer sink speed can be achieved.

Before landing, release the pulled down line to achieve normal sink speed for a gentle landing. To release the big ears, pull back the white rope slightly down. Thus, the node slips out of the fixation and big ears open automatically. If necessary then pump the brakes with short symmetric movements. For directional control while using the big ears, you should use weight shift.

# Never attempt tight turns or spirals with Big Ears, as the A-lines will be over stressed.

### **B-Line-Stall**

B-Line-Stall is not so effective, furthermore stresses the material of the glider and reduces operating life of the canopy. It is common knowledge that to enter and hold a B-line-stall requires considerable strength. Entering a B-line-stall in strong upward air movements may not be possible for weaker pilots, even with gliders equipped with easy enter B-line-stall aids.

# It is very dangerous performing a B-line-stall incorrectly and following errors must be avoided:

- pulling too far on the B-line-stall aid, so that the A-lines are pulled too,
- exit is too slow,
- releasing the B-line-stall aid without simultaneously pushing up with your hands,
- using brakes during or directly after exiting,
- Brakes must not be shortened by twisting around your hand during the exercise.

### Spiral Dive

In a controlled spiral dive, the pilot applies an active flying technique in the same way as when circling in thermals. The strong centrifugal forces in a spiral dive, however, change the control pressure. It increases by a multiple of the force. Even in moderate spirals, the pilot reaches double acceleration of gravity (2G). Subsequently, the control pressure also doubles.

# If the spiral is flown with an open trimmer, extremely high G-loads occur that can lead to unconsciousness! Always check the sink rate! Do not put the weight in the spiral inside, but follow the centrifugal force.

# With heavy passengers and extreme sink rates it may be necessary to have outside counter steering with both hands. (This is not specific for the PARUS<sup>2</sup>; it is applying to all tandem gliders!)

To initiate a spiral dive, look in the direction you want to go, roll your body weight in that direction and at the same time smoothly pull down on the inside brake. The **PARUS**<sup>2</sup> will start to turn, speed up and then drop into a spiral.

In the spiral dive an uncontrolled acceleration of the canopy must be prevented. As the canopy always accelerates via the outside of the wing, the spiral speed is controlled via the outside brake by applying the active flying technique. If the speed increases in an unwanted manner, pull the brakes further to slow down. If the wing becomes too slow, it can be speeded up by releasing the outside control.

# If you pull abruptly and too far on the brakes, the canopy may enter a negative spin. When entering a spiral dive keep the brake on the outer curve released.

The glider does not have a tendency for stable spiral dive. If under certain conditions, it should go into a stable spiral dive then actively exit the maneuver by bringing your weight into a neutral position, release the brakes of the inner curve side and brake gently on the outer curve side until you notice that the wing starts to level out. Then gently brake on the inside curve for several turns until normal flights returns.

### Wingover

The **PARUS**<sup>2</sup> is an agile glider, and it is quite easy to get to an excessively high angle of bank in just a few turns. Practice wingovers gently at first, as there is a chance of quite large collapses at high bank angles.

## What happens when happens?

### Knots and tangles

The best way to avoid knots and tangles is to inspect the lines before you inflate the wing for take-off. If you notice a knot before take-off, immediately stop running and do not take-off.

If you have taken-off with a knot you will have to correct the drift by leaning on the opposite side of the knot and gently apply the brake line on that side too. You can gently try to pull on the brake line to see if the knot becomes unfastened or try to identify the line with the knot in it. Try to pull the identified line to see if the knot releases. If the knot is too tight and you cannot remove it, carefully and safely fly to the nearest landing place.

# Be very careful when trying to remove a knot. When there are knots in the lines or when they are tangled, do not pull too hard on the brake lines, there is an increased risk of the wing to stalling or negative turn being initiated.

### Deep / Parachute Stall

Your glider has been carefully designed to resist entering deep stall. Before exiting a deep stall please ensure that the brakes are fully released. Actively exit the deep stall by reaching up and push forward with both palms on both A-risers and pull on the risers. Avoid flying in very humid air or in rain. A wet canopy may have very unpredictable flying characteristics, one of which is a radically increased risk of deep stall.

### Never pull the brake-lines during a parachute stall, because the glider would go into a full stall immediately. If you find yourself flying in unavoidable rain we strongly recommend that you avoid any sudden movements or radical brake line input, that you do not pull Big Ears or B-Line-Stall, and that you steer clear of turbulence and avoid a deep flare on landing.

### Asymmetric Collapse

While flying in turbulent conditions it may occur that a portion of your glider deflates. However, just like in flying in turbulences, please pull gently on both brakes. Re-inflation is speeded up by counteracting the turning movement of the canopy until normal forward flight return. Then pump the brake line on the collapsed side.

If the canopy is in front of the pilot after an asymmetrical collapse, the pilot must immediately and decisively brake down the open side to prevent an uncontrolled rotation. The same rule applies here: If the wing is ahead, braking is a must. Sometimes, however, the angle of attack on the open, not-collapsed side is relatively high and the wing is behind the pilot. Then a significant control movement would definitely cause a stall and its potentially extreme reactions.

# If the collapsed part of the canopy is very big, you have to brake the open side very dosed (not too much!) to avoid a stall.

### Symmetric Collapse

Your **PARUS**<sup>2</sup> normally re-inflates promptly in a symmetric collapse without pilot input. Applying the brakes symmetrically will speed things up.

### **Emergency Steering**

Should it no longer be possible to steer your **PARUS**<sup>2</sup>, for example due to a broken line, the glider may be steered by gently pulling on either rear riser.

# By steering this way airspeed is reduced hardly. Therefore, for landing you must change to the rear risers to control your glider. Handling will be more direct so being careful not to pull too hard.

### Negative Spin

If the pilot abruptly applies full brake to one side of the glider while the other side is at zero brake, the faster side may fly around the braked and stalled side resulting in a spin. Alternatively, if flying very slowly with almost full brakes on both sides, if one hand releases one brake suddenly, while the other continues with full brake, the glider may enter a negative spin. To exit a spin just do "hands up" to release the brakes and the glider will return to normal flight.

# If you do not have control over your glider and you are running out of altitude, immediately deploy your reserve parachute.

### Front stall

After a front stall of the canopy, the wing moves backwards while the pilot with his higher mass moves further ahead. Wing behind, pilot ahead, significantly high angle of attack – there is clearly only one thing to do:

### Do not brake or you run the risk of a dangerous stall.

### The pilot must not pull the control lines before the canopy is at least above him again. If the canopy then shoots forward dynamically, it is absolutely vital to stop the motion in a consistent and decisive manner via the brakes.

### Full Stall

# Spin and full stall are both dangerous and somewhat unpredictable exercises. Do not stall or spin your paraglider on purpose.

To initiate a full stable stall, apply both brakes to maximum arm extension. If possible grasp the seat of your harness to assist keeping your arms locked. The pilot will swing back under the canopy and finally the canopy will stabilize to a full stall. Once in a stable stall, the exercise can be completed. Release the brakes just a little and let the glider fill until it regains shape. Then release the brakes fully and your glider will return to normal flight.

It is imperative that the pilot fully completes this maneuver and holds on, as a premature release while the glider is still falling back may cause the glider to rapidly dive ahead past the pilot. There is a possibility landing in or entangling in the glider.

## Care instructions, repairs, inspection

### **Care Instructions**

- A new wing supplied from the factory is often compressed hard. The compression serves to reduce shipping costs but should not be repeated once the wing has been unpacked and flown for the first time.
- Note that the glider bag should not be used as a seat.
- Even with good care and maintenance, just like any item exposed to the elements, your glider can wear out after a certain amount of use. This can change flight behavior and safety. We recommend a regular safety inspection of the canopy and all lines.
- If you clean your glider it is best to use warm water and a soft sponge.
- Store your glider in a dry and dark place, ideally between 5° and 30° Celsius and humidity between 55 and 65%. Do not store it near chemicals or petrol.
- If you will not fly for longer period, store the glider releasing all compression straps and take it out of its backpack so that the fabric is not compressed, creased or stretched.
- Avoid storing your glider for days at a time in a hot car.
- Unpack your paraglider shortly before launch and pack away immediately after landing to avoid any unnecessary UV exposure.
- When unfolding the paraglider insure that neither the canopy nor the lines become too dirty. Dirt particles can damage the material and lines.
- Never use chemical cleaning agents, brushes or hard sponges on the material, as these destroy the coating and affect the strength of the cloth. The canopy will become porous and will lose structural strength.
- Never attempt to clean your paraglider in a washing machine. Even without using detergents the simple mechanical abrasion will quickly finish the canopy and render it useless.
- If you are flying near the sea most the wing may age faster because the air is humid and salty. In this case we suggest you have it checked more often than prescribed in this manual.
- Also avoid dipping it in a swimming pool; the chlorine will damage the cloth.
- If you must rinse or clean your glider do so with fresh water. Frequent cleaning will accelerate the ageing process.
- If the glider has become wet, lay it out so that air can get to all areas of the fabric.
- After landings in trees or on water you should check the length of the lines and the canopy.
- Flying all the descent exercise will not normally pose a structural problem but freestyle training accelerates the ageing process dramatically.
- There is no special method packing your glider. ICARO paragliders commends the "Cell to Cell-method bag because the reinforcements of the leading edge stay flex-free on top of each other and don't fold.

- When folding your glider make sure that there are no insects inside the canopy. Many insect species contain acids that could damage the cloth. Grasshoppers gnaw their way out of a folded canopy, making it full of holes in the process.
- When you did not fly for a longer period ICARO commends to check the glider (e.g. mildew stains, splice of the lines, corrosion of the shackles and carbines). If you are not convinced of the gliders airworthiness please send your glider to an authorized ICARO dealer to check your glider. The same is commended for harnesses.

### Repairs

# Only use original ICARO parts for repairing your glider. If you don't you lose the warranty for your glider.

Small holes in the canopy (max. 20x20 mm) can be repaired by the pilot by using self-adhesive sailcloth on both sides of the perforation. Damage to the lines or any other repairs should only be carried out at an authorized ICARO center. . If your glider needs to be repaired, please contact your local ICARO paragliders dealer.

### Inspection

It is important to have your **PARUS**<sup>2</sup> inspected by a trained ICARO technician but it is also allowed to check your glider for yourself. In the annex you find the regulations for checks of certified gliders and items in order to perform a paraglider inspection you need.

#### Inspection interval

After **24** months or **150** operating hours, depending on what occurs sooner, **c**ommercial used gliders **12** month or **100** operating hours.

# Without regular certified inspections, your glider will loose its pattern test result and warranty.

ICARO recommends having wings that are often used for training of descent exercises, acrobatics or flying in salty ore sandy conditions subjected to checkups all 100 operating hours or 12 month.

It is also important, that ground handling also will be considered. All gliders, especially gliders manufactured with light and thin material are mechanically more stressed than other gliders. Therefore ICARO recommends multiplying ground handling time with the factor 1, 5.

Not only gliders have a recurrent inspection interval. Airworthiness of harnesses, snap hooks and rescue systems must also be verified. Generally it is recommended to change aluminum snap hooks after 24 months or 150 operating hours.

According to German and Austrian aeronautical legislation the owner of a glider can check the airworthiness by his own or order a third person (for example manufacturer/importer) to do this.

To perform your own airworthiness check, ICARO paragliders must give you a briefing. Should you decide to check the wing by yourself you must make sure that our guidelines are adhered to. Failing to do so will void the certification.

ICARO paragliders highly recommend that you let the manufacturer or authorized supplier/ person do the check of airworthiness.

### All inspections and repairs must be documented (manual page 2).

## Terms of the warranty

ICARO warranty covers the cost of materials and workmanship on gliders accepted by ICARO paragliders to fall under the warranty.

Paragliders: **24** month or **150** operating hours, depending on what is first Harnesses and rescue systems: **24** month

# Warranty is only valid for ICARO products with LTF/ EN certification.

### What is covered by the warranty?

Provided that ICARO paragliders accept the fault the warranty contains all necessary spare parts related to the replacement or repair of defective parts and working time.

ICARO paragliders accept no freight costs (outbound and return transportation).

### What are the conditions of the warranty?

Provided that ICARO paragliders accept the fault the warranty contains all necessary spare parts related to the replacement or repair of defective parts and working time.

- ICARO paragliders needs to be informed immediately after the discovery of a defect and the defective product must be sent to us for testing.
- The glider/ harness/ rescue system was used in normal circumstances and maintained according to the instructions. This includes in particular the careful drying, cleaning and storage.
- The glider/ harness/ rescue system were used only within the applicable guidelines and all rules have been complied with all times.
- All flights must be accounted for within the flight book.
- There were only original spare parts used and checks, exchange and / or repairs were conducted by an authorized dealer or by ICARO Paragliders company / person and properly documented.
- The online form on <u>www.icaro-paragliders.com</u> must be sent at least 6 weeks after buying to ICARO paragliders.

### What is excluded from warranty?

- Gliders and harnesses that are used for training purposes, Acro or other official competitions,
- Gliders / harnesses who were involved in an accident,
- Rescue equipment, which has been thrown for a emergency,
- Gliders / harnesses and rescue equipment, which have been changed by yourself,
- Gliders / harnesses and rescue equipment that were not purchased from an authorized dealer / flight school,

- Gliders / harnesses and rescue equipment where the required inspection intervals were not met and the verification of the glider was not conducted by a ICARO paragliders authorized operation / person
- Damage which has occurred due to improper treatment (i.e. storage in humidity, heat or direct sunlight)
- Parts that need to be replaced due to normal wear and tear,
- Discoloration of the cloth material used,
- Damage caused by solvents, salt water, insects, sun, sand, humidity or "debag-jumps".
- Damage caused by force majeure.
- Damage caused by the motor (Oil, fuel, damage in cause of the prop) and towing by winch.

In case of a concluded claim the period of warranty carries on. The period of warranty and the connected claim are not prolongated and are only valid until the original date of expiry. The freight costs (transport to and from) are not paid by ICARO paragliders.

### In conclusion ....

Customer satisfaction is the first priority of our efforts. Therefore, we are open to any suggestions for improvement and constructive criticism from you because only then we can incorporate them into our new products. We also want to be in a position to inform you about the latest technical developments and information about your paraglider. But we can only do that if you register with ICARO paragliders medium guarantee registration.

These can be found on our homepage at www.icaro-paragliders.com.

## Annex

### Warranty Card

Please fill in the warranty card which you find on our homepage <u>www.icaro-paragliders,com</u> and send it.

### Users needs for Inspections

You will need the following items in order to perform a paraglider inspection:

- Standardized inspection report
- Porosity meter
- Spring scale
- Equipment for measuring line lengths
- Equipment for line strength testing
- Sewing machine
- Big, clean and bright room

Technical specifications about your glider (type, serial number, size and year of production). Pleas call ICARO paragliders for information.

A three week course at ICARO paragliders, specified to a glider type together with a legal flight license is the necessary prerequisites for permission to inspect ICARO paragliders.

### Inspection Instructions

### **Record Information**

Spread out your paraglider in a big bright room and make a note of information such as model, type and serial number.

### Porosity Test

Use your porosity meter to perform porosity checks at 4 different places of the canopy. The results are recorded in the inspection protocol and are to be evaluated according to the internal guidelines of the workshop.

### Visual Control of the Canopy

Hang up the canopy so that you can do a visual check of your canopy. Check for perforations in the upper and lower sailcloth, damaged stitching between the cells, and damage to the leading/trailing edge reinforcements. Each cell must be checked.

### Visual Control of the Risers and Lines

Check the risers, the trimmers, the stitching at each line loop, the brake lines, all seams and line contact points. Each line must be measured and inspected for kinks.

### Strength test of the lines

The complete A-and B- line must be removed, measured and submitted to a strength test. The measured value of each individual line must be noted in the inspection protocol. The minimum of the lines strength are 125% of the normative guidelines.

### Measurement of the lines

Measure every single line while stressing it with defined tractive force (5daN). The results are recorded in the inspection protocol and are to be evaluated according to the internal guidelines of the workshop.

Overall line length is composed of the line length + loop length; the length of the brake lines is composed of line length + length of the shorten system up to the ribbon is sewed up to the trailing edge).

### **Assessment**

The measurements of all procedures are noted in the inspection protocol. When all facts have been recorded, the technician must make a general assessment. Check the backpack for damage to the zips, seams and straps and repair if necessary with a sewing machine.

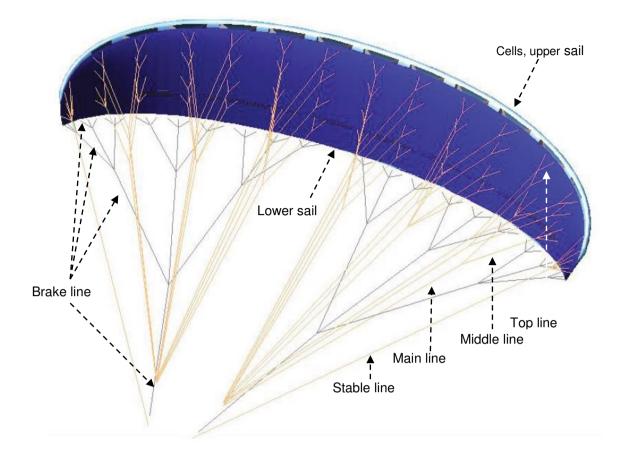
### General Remarks

Any other repairs, corrections etc. to the general condition of the paraglider must be evaluated. A copy of the results of each inspection must be sent on to ICARO Paragliders. The technician must report any unusual faults to ICARO Paragliders within 3 days.

### **Inspection Reference**

Only an authorized technician who has been trained by ICARO paragliders is authorized to sign and date the glider type label and sign the manual.

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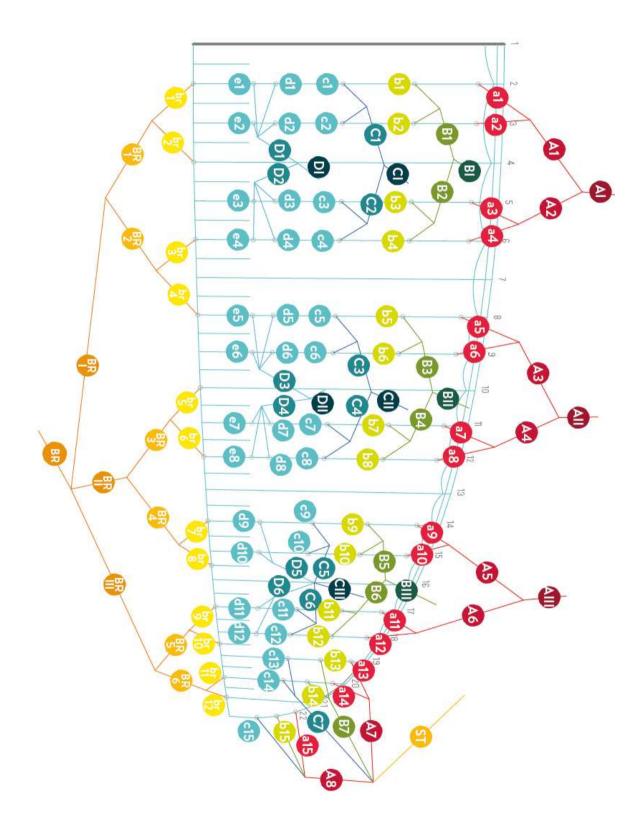


## **Description canopy (schematically)**

## Partlist

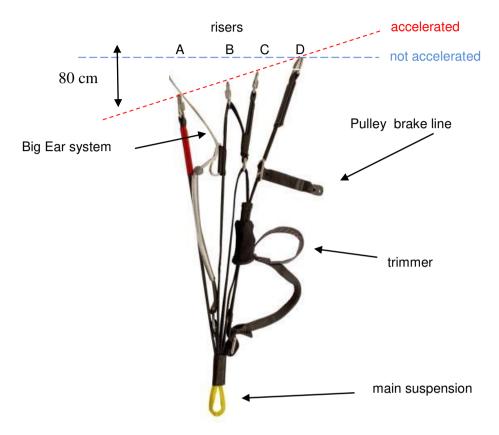
		Viatto	<u>1</u> 2		
STÜCKLISTE		- Course			-
		WERKSTOFF	OBERFLÄCHE	ABMESSUNG	HERSTELLER
Fangleinenschlösser	Triangle	Edelstahl	Edelstahl	Ø 3,5 mm	Maillon
Fangleinen (Stamm)	PPSL 350 / 275	Aramid	Ummantelt	Ø 2,25 / 1,9mm	Liros
Fangleinen (1 Gabel)	PPSL 200 / 160 / 120 /	Aramid	Ummanteit	Ø 1,42 /1,4 /1,15 mm	Liros
Fangleinen (2 Gabel)	DC 120 / 100 / 60 / DSL 70	Dynema	Nicht gemantelt	Ø 1,1 /0,8/0,6 /0,4/0,95mm	
Tuch Obersegel	STA 15	Nylon	Beschichtet		Techfiber
Tuch Untersegel	STA 15	Nylon	Beschichtet		Techfiber
Tuch Profile	Skytex 32 HARD	Nylon	Beschichtet		Porcher Sport
Faden Segel	TEX 45				A&E
Faden Tragegurte	TEX 138				A&E
Schlaufenband	Schiffchenware	Nylon		12,5 mm	Schmahl
Profilverstärkung	Nylon Webbing	Nylon		Ø 2.7 mm	
Einfassband	Nylon 15mm Bias Binding Tape	Nylon	90g	15 mm	Porcher Marine
Hauptbremsleine	DSL 350	Dyneema	Ummantelt	Ø 2,0 mm	
Bremsmittelleinen	TSL 140 / T		Ummantelt	Ø 1,65/1,3mm	
Bremsgalerieleinen	DSL 70	Dynema	Ummantelt	Ø 0,95 mm	
Leinensammler (Schlösser)	Leinenschloß Clip	Kunststoff			

Version 2/2019



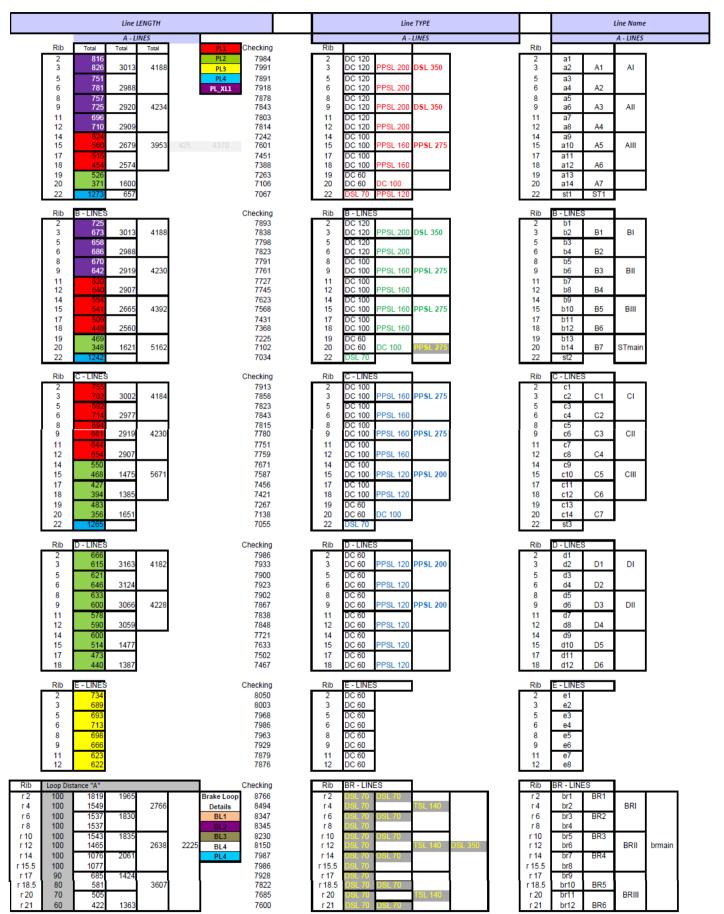
### **Description riser**

Length of the risers not accelerated: A, B, C, D identical 390 mm). Length of the risers accelerated: A: 390 mm, B: 410 mm, C: 430 mm, D: 470 mm



### **Description spreader**





### Linelength, linetype und linename Parus 35,5

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#### Line LENGTH Line TYPE Line Name A - LINES A - LINES A - LINES Rih Rib Rih Total Total Total Checking 2 86 PL2 8616 2 )C 120 2 3 a1 3 810 3257 4510 8557 3 C 120 DSL 350 a2 A1 AI SI 20 PL3 5 8516 5 6 C 120 5 6 a3 796 828 A2 323 6 PL XL1 8545 a4 8 9 8 a5 a6 8 9 8508 808 773 DC 120 3157 4560 SL 200 DSL 350 A3 All 8470 8427 11 12 14 15 11 11 a7 742 DC 120 12 314 8430 C 120 001.00 12 28 Δ4 7875 14 15 DC 100 DC 100 14 15 **a**9 2896 4308 PSI 16 a10 A5 7803 PPSL 27 AIII 17 18 17 7642 DC 100 17 18 a11 18 2783 7574 C 100 PSL 16 a12 A6 DC 60 DC 60 a13 a14 19 56 40 7854 19 20 19 20 100 A7 20 1730 7684 22 555 7491 22 22 st1 ST1 Rib LINES Checking Rib Rib - LIN - LIN 784 727 2 8534 2 DC 120 2 b1 3 3257 4510 8474 3 C 120 PSL 200 DSL 350 3 b2 B1 BI DC 120 DC 120 5 712 741 8432 5 6 5 6 b3 b4 6 323( 8458 SI 20 B2 8 9 729 697 8429 8 9 C 100 8 9 b5 b6 3156 4558 8395 C 100 SL 160 PPSL 27 B3 BII 11 12 8359 11 12 14 15 C 100 11 12 b7 b8 314 8379 C 100 16 Β4 DC 100 DC 100 14 15 14 15 8227 b9 b10 2881 473 SL 160 PPSL 27 B5 BIII 8168 17 17 18 DC 100 DC 100 17 8020 b11 276 SI 16 **B**6 18 7952 18 h12 19 20 19 20 2252 19 50 37 DC 60 DC 60 b13 b14 1752 C 100 B7 5566 STmair 20 7679 7451 22 22 SI 70 22 st2 Rib - LINES Checking Rib Rib LIN - LINE 8556 DC 100 c1 2 2 4508 SL 160 PPSL 27 C1 3 324 8497 3 DC 100 3 c2 CI 8458 5 DC 100 5 6 8 9 **c**3 5 6 8 9 321 SI 16 c2 6 8 8480 100 c4 c5 8450 100 3156 4558 PSL 160 PPSL 27 C3 CII 9 DC 100 **c**6 8413 11 11 8381 11 DC 100 DC 100 c7 c8 12 3143 8390 12 PSL 16 12 C4 DC 100 DC 100 14 15 14 15 59 8295 14 15 **c**9 50 1598 6117 PSL 120 PPSL 20 c10 C5 CIII 8204 17 8062 17 DC 100 DC 100 17 c11 c12 462 420 PSI 12 C6 1497 18 8024 18 18 7858 19 DC 60 DC 60 19 c13 c14 19 523 381 C 100 C7 20 1784 7714 20 20 22 7474 22 DSI 70 22 st3 Rib LINES Checking Rib Rib - LIN - LIN DC 60 DC 60 d1 d2 720 8635 2 3 PSL 120 PPSL 20 3 D1 3420 4507 8578 3 DI 8542 5 5 5 67 DC 60 d3 3371 PSL 12 D2 6 69 8566 6 DC 60 6 d4 684 649 DC 60 DC 60 8 9 8544 8 9 8 9 d5 d6 3315 4557 8507 PSL 120 PPSL 20 D3 DII DC 60 DC 60 11 12 11 625 638 8475 11 12 d7 d8 PSL 120 3307 D4 12 8486 14 15 8349 14 14 649 550 DC 60 d9 1597 15 8254 DC 60 PSL 12 15 d10 D5 17 51<sup>-</sup> 47( 8111 17 DC 60 DC 60 17 d11 d12 18 1499 8074 18 PSI 12 18 D6 Rib LINES Rib Checking - LINE Rib - LINE 8704 2 2 DC 60 e1 3 74 8653 3 DC 60 3 e2 e3 e4 5 749 770 8615 5 DC 60 5 6 6 DC 60 6 8634 DC 60 DC 60 e5 e6 8 754 72( 8610 8 9 8 9 9 8574 11 8519 11 11 673 673 DC 60 e7 12 8516 12 C 60 12 e8 Checking Rib R - LINE Rib Rib Loop D ce "A R - LINES 100 100 2082 1761 rake Loop 9733 212 гí br1 br2 BRI r 4 299 Details 9410 r 4 r 4 r 6 r 8 100 100 1720 1644 197 BL1 9223 г6 г8 r 6 r 8 br3 BR2 9145 br4 100 100 160 1358 br5 br6 r 10 198 BL3 8977 r 10 r 10 BR3 2852 BRII r 12 2545 8726 r 12 brmair BL4 r 12 100 100 r 14 998 1038 222 8607 r 14 r 14 br7 br8 BR4 r 15.5 r 17 r 15.5 r 17 8648 r 15.5 90 8478 r 17 55 153 br9 r 18.5 80 437 3855 8361 r 18.5 r 18.5 br10 BR5 70 r 20 r 21 br11 br12 BRIII r 20 8184 r 20 32 221 147 BR6 8083 r 21 60 r 21

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